

Work Order ID 102333-2 SPLIT

\*102333\*

May-28-13 8:38:02 AM

Page 1

Item ID: D2571

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Saddle, Fwd Out 205

Start Date: 5/27/13 Start Qty: 12.00

\*12\* 5

Cust Item ID:

Required Date: 6/14/13 Req'd Qty: 12.00

\*12\*

Customer:

Reference:

Approvals: Process Plan: MLS

Date: 13-05-29 Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2571

F

100

0.00

\*100\*

HAAS CNC VERTICAL MACHINING #1

20 13-7-28

5

HAAS I

Memo

0.00

HAAS CNC vertical machine #1

Program Batch No. 102333

Double check by: SS

1-Machine Step No 1 per Folio FA051 and inspect per attached Dimension Sheets

2-Machine Step No 2 per Folio FA051 and inspect per attached Dimension Sheets

3-Machine Step No 3 per Folio FA051 and inspect

110

0.00

\*110\*

CONVENTIONAL MILLING MACHINE

20 13-7-28

5

Mill Conv

Memo

0.00

Conventional Milling Machine

Machine keyway as per dwg D2571 & D2572

on 13/07/30



# Work Order ID 102333

**\*102333\***

Page 2

May-28-13 8:38:02 AM

Item ID: D2571 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Saddle, Fwd Out 205  
 Start Date: 5/27/13 Start Qty: 12.00 **\*12\*** Cust Item ID:  
 Required Date: 6/14/13 Req'd Qty: 12.00 **\*12\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID                      | Operation<br>Description                            | Set Up/<br>Run Hours | Tool ID | Tool #                     | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|---|---|----------------------|---------|----------------------------|--------------|---------------|---------------|------------------|----------------|
| 120<br><b>*120*</b><br>QC<br>Quality Control        | QC2- Inspect parts off machine FAI/FAIB<br><br>Memo | 0.00<br><br>0.00     |         | 24 13-7-28<br>and 13/07/30 |              | 5             | 10            |                  |                |
| 130<br><b>*130*</b><br>QC<br>Quality Control        | QC8- Inspect parts - second check<br><br>Memo       | 0.00<br><br>0.00     |         |                            |              | 5             |               |                  | SL13-7-31      |
| 140<br><b>*140*</b><br>HandFinish<br>Hand Finishing | Chemical Conversion Coat per QSI005 4.1<br><br>Memo | 0.00<br><br>0.00     |         |                            |              | 5             |               |                  | 13-7-31        |





# Work Order ID 102333

\*102333\*

Page 3

May-28-13 8:38:02 AM

Item ID: D2571 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Saddle, Fwd Out 205  
 Start Date: 5/27/13 Start Qty: 12.00 \*12\*  
 Required Date: 6/14/13 Req'd Qty: 12.00 \*12\*  
 Reference: Cust Item ID:  
 Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

|     |  |      |  |  |  |  |  |  |  |
|-----|--|------|--|--|--|--|--|--|--|
| 150 | White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum | 0.00 |  |  |  |  |  |  |  |
|-----|--|------|--|--|--|--|--|--|--|

\*150\*

Powdercoat

Powder Coating

Memo

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

7:45

3200F

8:15

5x4m/13/08/01

|     |                          |      |  |  |  |  |  |  |  |
|-----|--------------------------|------|--|--|--|--|--|--|--|
| 160 | QC3- Inspect Part Finish | 0.00 |  |  |  |  |  |  |  |
|-----|--------------------------|------|--|--|--|--|--|--|--|

\*160\*

QC

Quality Control

Memo

0.00

13/4/2 (8)

|     |                                       |      |  |  |  |  |  |  |  |
|-----|---------------------------------------|------|--|--|--|--|--|--|--|
| 170 | Identify as per dwg & Stock Location: | 0.00 |  |  |  |  |  |  |  |
|-----|---------------------------------------|------|--|--|--|--|--|--|--|

\*170\*

Packaging

Packaging

Memo

0.00

13/4/2 (6)

m126125

st441



**Work Order ID 102333****\*102333\***

Page 4

May-28-13 8:38:02 AM

Item ID: D2571

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Saddle, Fwd Out 205

Start Date: 5/27/13 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 6/14/13 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Run Start **\*NR1\***

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

Memo

0.00

Quality Control

MJS 13-08-09

WKF  
13-8-09





|  |  |                           |
|--|--|---------------------------|
| <b>DART AEROSPACE LTD</b>                |  | <b>Work Order:</b> 102333 |
| <b>Description:</b> Saddle, Fwd Outboard |  | <b>Part Number:</b> D2571 |
| <b>Inspection Dwg:</b> D2571 Rev. F      |  | <b>Page 1 of 1</b>        |

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

| Dim | Min   | Max   | Go/No Go Gauge | Recorded Actual Dimensions |       |       |       | By | Date |
|-----|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
|     |       |       |                | 1                          | 2     | 3     | 4     |    |      |
| A   | 0.438 | 0.443 |                | .440                       | .438  | .438  | .438  |    |      |
| B   | 1.745 | 1.755 |                | 1.750                      | 1.750 | 1.750 | 1.750 |    |      |
| C   | 3.495 | 3.505 |                | 3.500                      | 3.500 | 3.500 | 3.500 |    |      |
| D   | 1.745 | 1.755 |                | 1.750                      | 1.750 | 1.750 | 1.750 |    |      |
| E   | 7.990 | 8.010 |                | 8.003                      | 8.003 | 8.005 | 8.004 |    |      |
| F   | 0.490 | 0.510 |                | .501                       | .502  | .499  | .501  |    |      |
| G   | 0.257 | 0.262 |                | .258                       | .258  | .258  | .258  |    |      |
| H   | 0.375 | 0.380 |                | .376                       | .376  | .376  | .376  |    |      |
| I   | 0.490 | 0.510 |                | .502                       | .502  | .501  | .501  |    |      |
| J   | 1.174 | 1.184 |                | 1.179                      | 1.179 | 1.179 | 1.179 |    |      |
| K   | 0.558 | 0.578 |                | .566                       | .567  | .566  | .566  |    |      |
| L   | 1.174 | 1.184 |                | 1.179                      | 1.179 | 1.179 | 1.179 |    |      |
| M   | 1.490 | 1.500 |                | 1.495                      | 1.495 | 1.495 | 1.495 |    |      |
| N   | 2.495 | 2.505 |                | 2.500                      | 2.500 | 2.500 | 2.500 |    |      |
| O   | 3.869 | 3.879 |                | 3.874                      | 3.874 | 3.874 | 3.874 |    |      |
| P   | 0.115 | 0.135 |                | .124                       | .126  | .126  | .125  |    |      |
| Q   | 0.115 | 0.135 |                | .135                       | .135  | .135  | .135  |    |      |
| R   | 0.240 | 0.260 |                | .250                       | .248  | .248  | .249  |    |      |
| S   | 0.115 | 0.135 |                | .130                       | .130  | .130  | .129  |    |      |
| T   | 0.178 | 0.198 |                | .188                       | .188  | .188  | .188  |    |      |
| U   | 2.940 | 2.980 |                | 2.960                      | 2.960 | 2.960 | 2.960 |    |      |
| V   | 0.230 | 0.250 |                | .237                       | .238  | .239  | .237  |    |      |
| W   | 0.115 | 0.135 |                | .125                       | .122  | .122  | .119  |    |      |
| X   | 0.308 | 0.313 |                | .3125                      | .3125 | .311  | .312  |    |      |
| Y   | 0.760 | 0.765 |                | .760                       | .760  | .760  | .760  |    |      |
| Z   | 0.352 | 0.372 |                | .363                       | .360  | .360  | .360  |    |      |
| AA  | 0.470 | 0.530 |                | .50                        | .50   | .50   | .50   |    |      |
| AB  | 0.615 | 0.635 |                | .630                       | .630  | .630  | .630  |    |      |
| AC  | 0.053 | 0.073 |                | .063                       | .063  | .063  | .063  |    |      |
| AD  | 0.240 | 0.260 |                | .260                       | .260  | .260  | .260  |    |      |
| AE  | 1.375 | 1.395 |                | 1.388                      | 1.384 | 1.387 | 1.381 |    |      |
| AF  | 0.115 | 0.135 |                | .130                       | .130  | .130  | .130  |    |      |
| AG  | 0.240 | 0.280 |                | .260                       | .260  | .260  | .260  |    |      |
| AH  | 0.240 | 0.260 |                | .247                       | .248  | .248  | .246  |    |      |
| AI  | 2.000 | 2.020 |                | 2.004                      | 2.000 | 2.003 | 2.007 |    |      |
| AJ  | 0.023 | 0.043 |                | .033                       | .033  | .033  | .033  |    |      |

Accept/Reject

|                        |
|------------------------|
| Measured by: <i>28</i> |
| Date: 13-7-29          |

|             |
|-------------|
| Audited by: |
| Date:       |

| Rev | Date     | Change                                  | Revised by | Approved |
|-----|----------|---|------------|----------|
| B   | 02.09.24 | Re-format; Added Rev. D                 | KJ         |          |
| C   | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ         |          |
| D   | 05.05.05 | Added dimension AI                      | KJ/RF      |          |
| E   | 05.12.05 | Added dimension AJ                      | KJ/JLM     |          |
| F   | 13.03.07 | Dwg Rev updated                         | KJ         |          |





|  |                           |
|--|---------------------------|
| <b>DART AEROSPACE LTD</b>                | <b>Work Order:</b> 102333 |
| <b>Description:</b> Saddle, Fwd Outboard | <b>Part Number:</b> D2571 |
| <b>Inspection Dwg:</b> D2571 Rev. F      | <b>Page 1 of 1</b>        |

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

| Dim | Min   | Max   | Go/No Go Gauge | Recorded Actual Dimensions |       |       |       | By | Date |
|-----|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
|     |       |       |                | 15                         | 16    | 17    | 18    |    |      |
| A   | 0.438 | 0.443 |                | .438                       | .438  | .438  | .438  |    |      |
| B   | 1.745 | 1.755 |                | 1.750                      | 1.750 | 1.750 | 1.750 |    |      |
| C   | 3.495 | 3.505 |                | 3.500                      | 3.500 | 3.500 | 3.500 |    |      |
| D   | 1.745 | 1.755 |                | 1.750                      | 1.750 | 1.750 | 1.750 |    |      |
| E   | 7.990 | 8.010 |                | 8.003                      | 8.001 | 8.000 | 8.000 |    |      |
| F   | 0.490 | 0.510 |                | .499                       | .501  | .500  | .500  |    |      |
| G   | 0.257 | 0.262 |                | .258                       | .258  | .258  | .258  |    |      |
| H   | 0.375 | 0.380 |                | .376                       | .376  | .376  | .376  |    |      |
| I   | 0.490 | 0.510 |                | .501                       | .500  | .500  | .500  |    |      |
| J   | 1.174 | 1.184 |                | 1.179                      | 1.179 | 1.179 | 1.179 |    |      |
| K   | 0.558 | 0.578 |                | .567                       | .567  | .567  | .566  |    |      |
| L   | 1.174 | 1.184 |                | 1.179                      | 1.179 | 1.179 | 1.179 |    |      |
| M   | 1.490 | 1.500 |                | 1.495                      | 1.495 | 1.495 | 1.495 |    |      |
| N   | 2.495 | 2.505 |                | 2.500                      | 2.500 | 2.500 | 2.500 |    |      |
| O   | 3.869 | 3.879 |                | 3.874                      | 3.874 | 3.874 | 3.874 |    |      |
| P   | 0.115 | 0.135 |                | .128                       | .125  | .125  | .125  |    |      |
| Q   | 0.115 | 0.135 |                | .135                       | .135  | .135  | .135  |    |      |
| R   | 0.240 | 0.260 |                | .248                       | .248  | .248  | .248  |    |      |
| S   | 0.115 | 0.135 |                | .127                       | .126  | .127  | .126  |    |      |
| T   | 0.178 | 0.198 |                | .188                       | .188  | .188  | .188  |    |      |
| U   | 2.940 | 2.980 |                | 2.960                      | 2.960 | 2.960 | 2.960 |    |      |
| V   | 0.230 | 0.250 |                | .238                       | .232  | .231  | .232  |    |      |
| W   | 0.115 | 0.135 |                | .117                       | .117  | .119  | .120  |    |      |
| X   | 0.308 | 0.313 |                | .313                       | .312  | .311  | .310  |    |      |
| Y   | 0.760 | 0.765 |                | .760                       | .760  | .760  | .760  |    |      |
| Z   | 0.352 | 0.372 |                | .350                       | .363  | .356  | .356  |    |      |
| AA  | 0.470 | 0.530 |                | .50                        | .50   | .50   | .50   |    |      |
| AB  | 0.615 | 0.635 |                | .630                       | .627  | .626  | .626  |    |      |
| AC  | 0.053 | 0.073 |                | .063                       | .063  | .067  | .067  |    |      |
| AD  | 0.240 | 0.260 |                | .260                       | .241  | .245  | .245  |    |      |
| AE  | 1.375 | 1.395 |                | 1.393                      | 1.392 | 1.391 | 1.390 |    |      |
| AF  | 0.115 | 0.135 |                | .130                       | .130  | .130  | .130  |    |      |
| AG  | 0.240 | 0.280 |                | .260                       | .260  | .260  | .260  |    |      |
| AH  | 0.240 | 0.260 |                | .244                       | .241  | .241  | .242  |    |      |
| AI  | 2.000 | 2.020 |                | 2.008                      | 2.006 | 2.008 | 2.004 |    |      |
| AJ  | 0.023 | 0.043 |                | .033                       | .033  | .033  | .033  |    |      |

Accept/Reject

|              |            |
|--------------|------------|
| Measured by: | <i>One</i> |
| Date:        | 13/07/30   |

|             |          |
|-------------|----------|
| Audited by: | <i>J</i> |
| Date:       | 18-7-31  |

| Rev | Date     | Change                                  | Revised by | Approved  |
|-----|----------|---|------------|-----------|
| B   | 02.09.24 | Re-format; Added Rev. D                 | KJ         |           |
| C   | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ         |           |
| D   | 05.05.05 | Added dimension AI                      | KJ/RF      |           |
| E   | 05.12.05 | Added dimension AJ                      | KJ/JLM     |           |
| F   | 13.03.07 | Dwg Rev updated                         | KJ         | <i>KA</i> |





|  |                           |
|--|---------------------------|
| <b>DART AEROSPACE LTD</b>                | <b>Work Order:</b> 102333 |
| <b>Description:</b> Saddle, Fwd Outboard | <b>Part Number:</b> D2571 |
| <b>Inspection Dwg:</b> D2571 Rev. F      | <b>Page 1 of 1</b>        |

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

| Dim | Min   | Max   | Go/No Go Gauge | Recorded Actual Dimensions |        |       |       | By | Date |
|-----|-------|-------|----------------|----------------------------|--------|-------|-------|----|------|
|     |       |       |                | X9                         | X10    | X11   | X12   |    |      |
| A   | 0.438 | 0.443 |                | .438                       | .438   | .438  | .438  |    |      |
| B   | 1.745 | 1.755 |                | 1.750                      | 1.750  | 1.750 | 1.750 |    |      |
| C   | 3.495 | 3.505 |                | 3.500                      | 3.500  | 3.500 | 3.500 |    |      |
| D   | 1.745 | 1.755 |                | 1.750                      | 1.750  | 1.750 | 1.750 |    |      |
| E   | 7.990 | 8.010 |                | 8.000                      | 8.001  | 8.000 | 8.000 |    |      |
| F   | 0.490 | 0.510 |                | .500                       | .501   | .501  | .501  |    |      |
| G   | 0.257 | 0.262 |                | .258                       | .258   | .258  | .258  |    |      |
| H   | 0.375 | 0.380 |                | .378                       | .377   | .377  | .377  |    |      |
| I   | 0.490 | 0.510 |                | .500                       | .500   | .500  | .502  |    |      |
| J   | 1.174 | 1.184 |                | 1.179                      | 1.179  | 1.179 | 1.179 |    |      |
| K   | 0.558 | 0.578 |                | .567                       | .568   | .568  | .568  |    |      |
| L   | 1.174 | 1.184 |                | 1.179                      | 1.179  | 1.179 | 1.179 |    |      |
| M   | 1.490 | 1.500 |                | 1.495                      | 1.495  | 1.495 | 1.495 |    |      |
| N   | 2.495 | 2.505 |                | 2.500                      | 2.500  | 2.500 | 2.500 |    |      |
| O   | 3.869 | 3.879 |                | 3.874                      | 3.874  | 3.874 | 3.874 |    |      |
| P   | 0.115 | 0.135 |                | .125                       | .125   | .125  | .125  |    |      |
| Q   | 0.115 | 0.135 |                | .135                       | .135   | .135  | .135  |    |      |
| R   | 0.240 | 0.260 |                | .245                       | .247   | .250  | .250  |    |      |
| S   | 0.115 | 0.135 |                | .127                       | .127   | .129  | .129  |    |      |
| T   | 0.178 | 0.198 |                | .188                       | .188   | .188  | .188  |    |      |
| U   | 2.940 | 2.980 |                | 2.960                      | 2.960  | 2.960 | 2.960 |    |      |
| V   | 0.230 | 0.250 |                | .235                       | .232   | .235  | .234  |    |      |
| W   | 0.115 | 0.135 |                | .120                       | .120   | .123  | .117  |    |      |
| X   | 0.308 | 0.313 |                | .310                       | .310   | .311  | .310  |    |      |
| Y   | 0.760 | 0.765 |                | .760                       | .760   | .760  | .760  |    |      |
| Z   | 0.352 | 0.372 |                | .357                       | .367   | .357  | .357  |    |      |
| AA  | 0.470 | 0.530 |                | .500                       | .500   | .500  | .500  |    |      |
| AB  | 0.615 | 0.635 |                | .626                       | .626   | .626  | .626  |    |      |
| AC  | 0.053 | 0.073 |                | .063                       | .063   | .063  | .063  |    |      |
| AD  | 0.240 | 0.260 |                | .245                       | .245   | .247  | .246  |    |      |
| AE  | 1.375 | 1.395 |                | 1.388                      | 1.388  | 1.389 | 1.394 |    |      |
| AF  | 0.115 | 0.135 |                | .132                       | .132   | .132  | .132  |    |      |
| AG  | 0.240 | 0.280 |                | .260                       | .260   | .260  | .260  |    |      |
| AH  | 0.240 | 0.260 |                | .243                       | .242   | .245  | .246  |    |      |
| AI  | 2.000 | 2.020 |                | 2.002                      | 2.0025 | 2.005 | 2.009 |    |      |
| AJ  | 0.023 | 0.043 |                | .033                       | .033   | .033  | .033  |    |      |

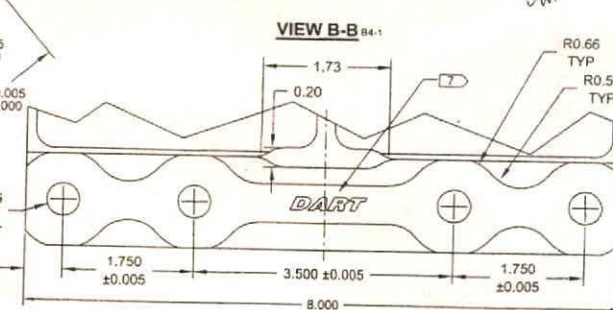
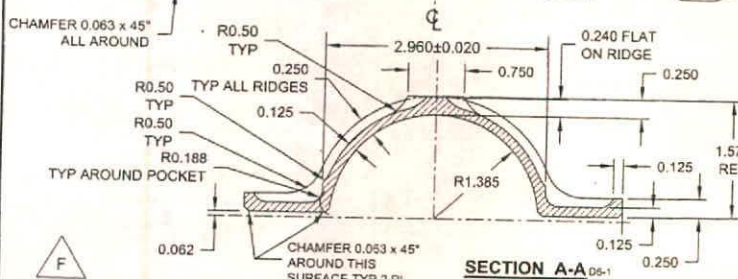
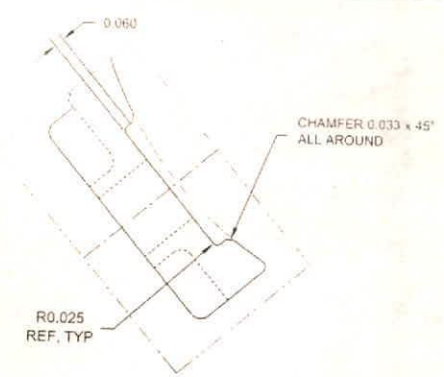
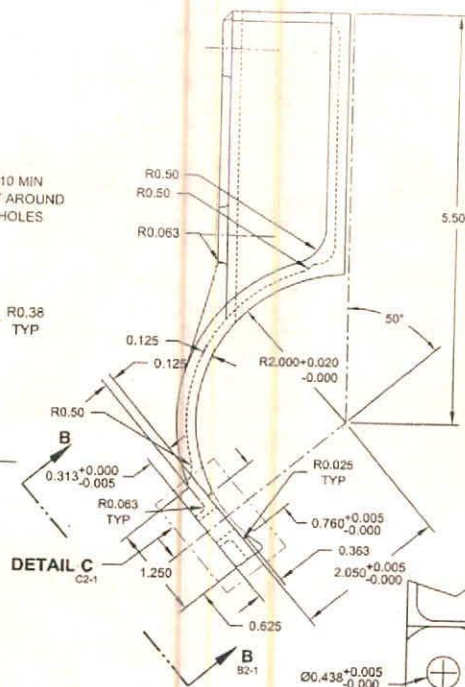
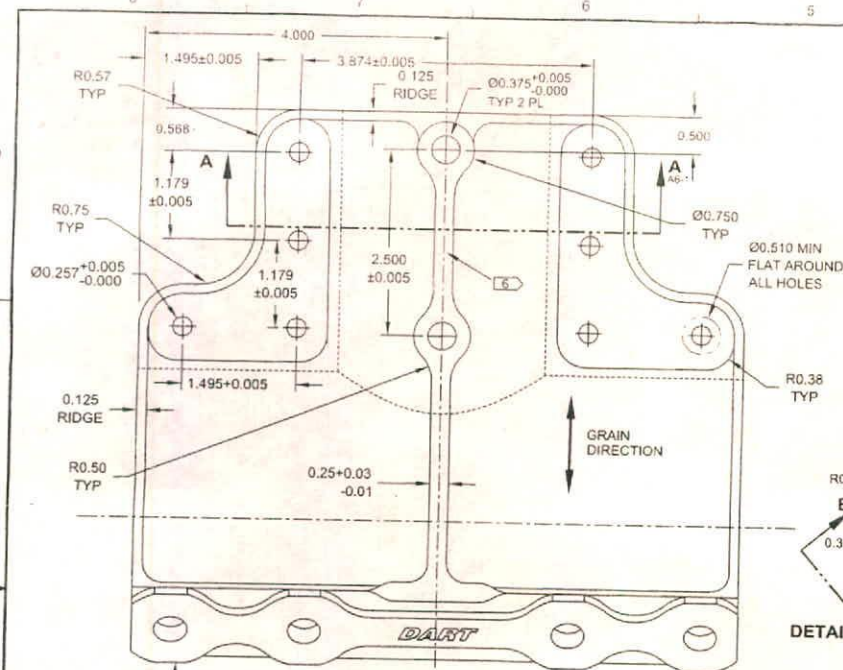
Accept/Reject

|                        |                       |
|------------------------|-----------------------|
| Measured by: <i>me</i> | Audited by: <i>JK</i> |
| Date: 13/07/30         | Date: 13-7-31         |

| Rev | Date     | Change                                  | Revised by | Approved  |
|-----|----------|---|------------|-----------|
| B   | 02.09.24 | Re-format; Added Rev. D                 | KJ         |           |
| C   | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ         |           |
| D   | 05.05.05 | Added dimension AI                      | KJ/RF      |           |
| E   | 05.12.05 | Added dimension AJ                      | KJ/JLM     |           |
| F   | 13.03.07 | Dwg Rev updated                         | KJ         | <i>KA</i> |







- NOTES:**
- 1) MATERIAL: 7075-T7351 PER QQ-A-250/12 (REF DART SPEC, D6101-007)
  - 2) FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFY WITH DART P/N "D2571" AND B/N PER DART QSI 044 6.3 (CNC ENGRAVING)  
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010  
ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD OF 0.125
  - 7) WEIGHT: 1.07 lbs

**D2571 OUTER FWD SADDLE**

| REV.       | DESCRIPTION  | BY  | DATE         |
|------------|--|---|--------------|
| F          | D6101-007 WAS D6102-001 REF NCR12-1832                     | SFM   | 12.11.13     |
| E          | ADD CHAMFER ON RIDGE, NOTE 5                               | PH  | 05.07.13     |
| D          | ADD RIDGES; TIGHTEN TOLERANCES                             | CP  | 02.09.06     |
| C          | INCORP. DEO 9123/9079/9120<br>ADD DIMENSIONS PER TSR A1177 | CP  | 99.10.22     |
| B          | ADD GRAIN DIR. 0.438 WAS 0.425                             | CW  | 96.12.02     |
| A          | NEW ISSUE  | BW  | 96.09.16     |
| DESIGN     | DS   | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      | SFM  |   |              |
| CHECKED    |  | DRAWING NO.   | REV. F       |
| MFG. APPR. |  | D2571   | SHEET 1 OF 1 |
| APPROVED   |  | TITLE   | SCALE        |
| DE APPR.   |  | OUTER FWD SADDLE  | NTS          |
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3.574/2  
1.987 x  
1.179 + .568 = 1.747  
1.24779

1.388  
2.004

102333 ML5  
13-05-30

\$3900  
F 40.0

